



## I-1

### Installation Kit Components

1. Air intake grille
2. Penetration template (full size cutout)
3. Isolation washers
4. Button head allen drive M6 stainless steel 316 grade metal threads & hex drive bit.
5. M5 drill bit (suit M6 tapping size)
6. Spiral tap.
7. Thread seal compound
8. Foam tape seal
9. Tube of paintable exterior sealant with specialty cut nozzle.
10. Masking tape.
11. Bog wiping card.

### You will need:

- Metholated spirits or similar for clean up
- Jig saw or tooling to cut a penetration if there is no existing penetration in the vessel.
- Sealant/Caulking gun
- Reversible battery drill
- Vacume cleaner (to tidy away swarf)

NOTE: To prevent damage to the foam tape seal, it has been supplied loose.

Place the grille face down on a protected surface (so as to ensure it does not get scratched), and fit the tape seal to the rear of the fixing flange. Ensure the tape seal covers all holes and is parallel to the flange edge.